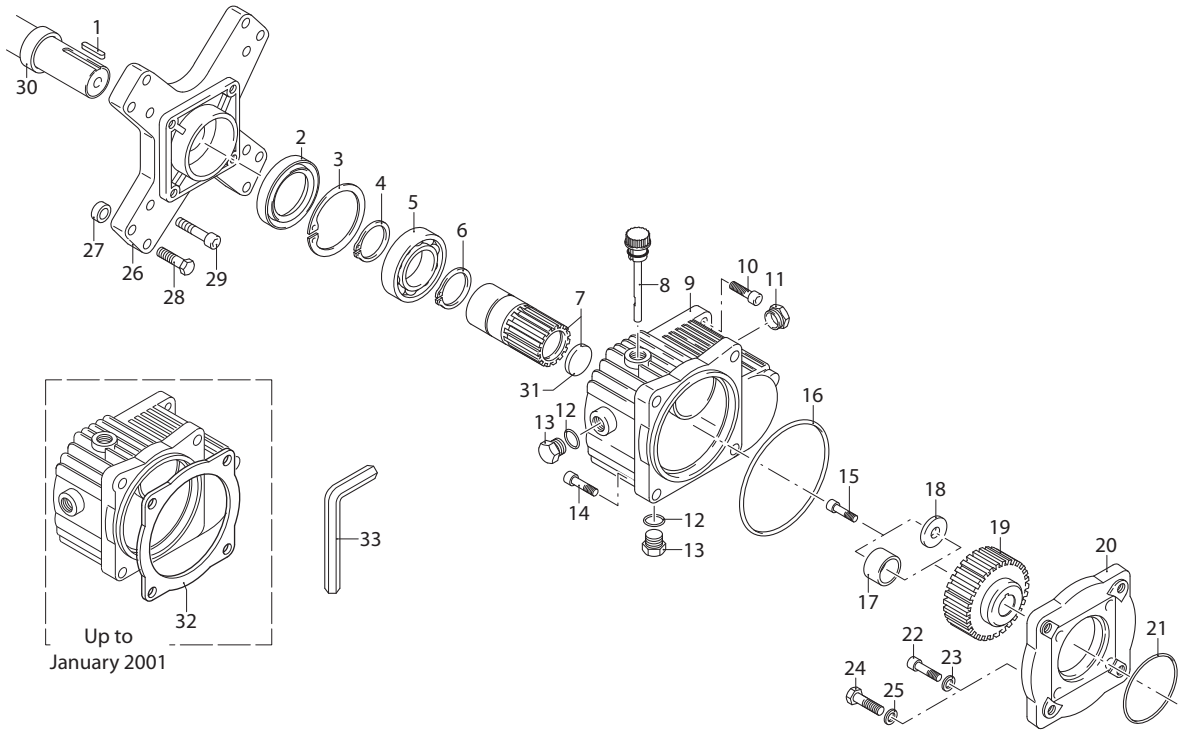
CR 1" for XT, XM, RK, RG, RW, XW, SXW series

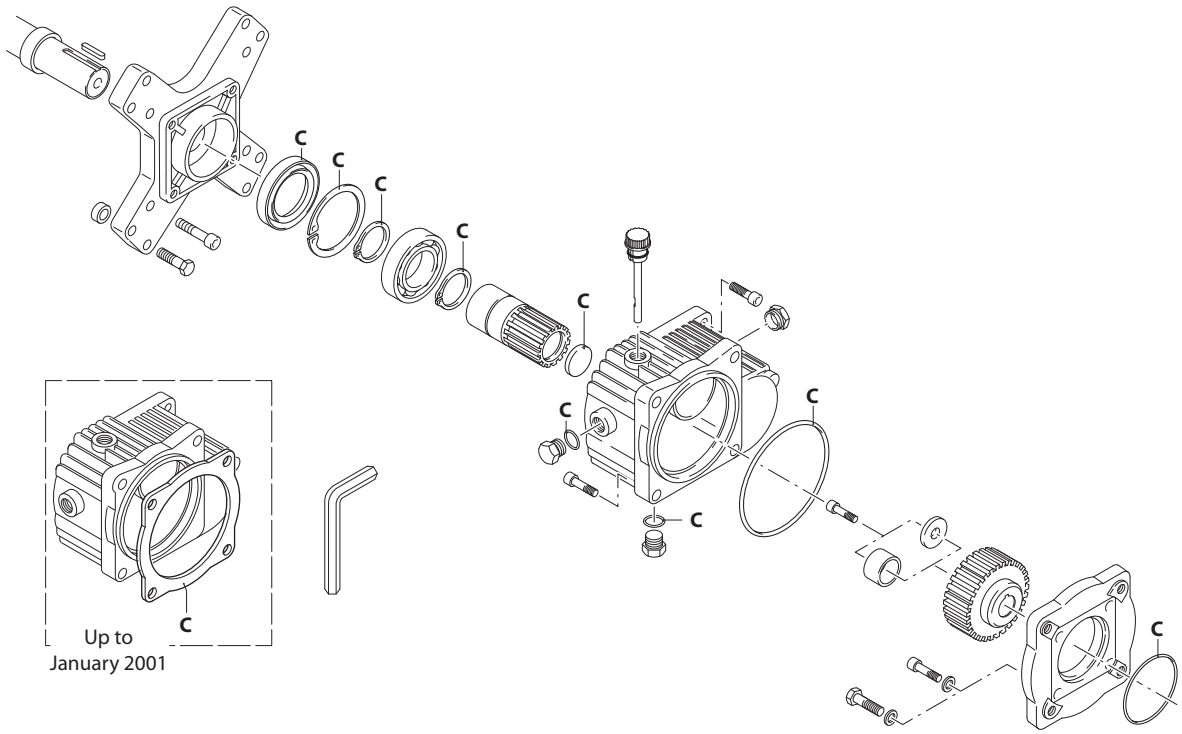
Cilindrico / Cylindrical ø 1"

SAE J 609a



UN00_4118-EN

KIT RICAMBI / *PART KITS*



UN00_4119-LN

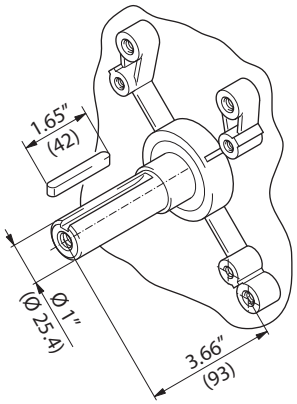
(1388200 per/for 1693-1697-1698) (1388170 per/for 1689-1690) (1388190 per/for 1693)

Pos.	Cod.	Denominazione		Description	Qt	Note
1	960770	Linguetta		Key	1	
2	961800	Anello	tenuta	Ring	1	❍ ● ✪
	1941920	Anello	tenuta	Ring	1	▼ ▲ Viton
3	961790	Anello	seeger Øi 68	Ring	1	
4	320240	Anello	seeger Øe 40	Ring	1	
5	961781	Cuscinetto		Bearing	1	
6	320240	Anello	seeger Øe 40	Ring	1	✪ ▼
7	1389001	Pignone	Z=23	Pinion	1	❍ ● ▼
	1389000	Pignone	Z=21	Pinion	1	✪ ▲
8	1140370	Tappo		Plug	1	
9	1320910	Scatola		Box	1	
10	881940	Vite	TCEI M8x25	Screw	4	◔ C=24Nm
11	1983700	Indicatore livello	3/8" G	Level gauge	1	▼ ▲ C=20Nm
	1980290	Indicatore livello	3/8" G	Level gauge	1	❍●✪ C=8Nm
12	740290	Guarnizione OR	Ø 14x1,78	O-ring	2	
13	1980740	Tappo	3/8" G ottone	Plug	2	C=20Nm
14	160671	Vite	TCEI M10x25	Screw	4	◔ C=24Nm
15	880280	Vite	TCEI M6x18	Screw	1	◔ C=10Nm
16	1520590	Guarnizione OR	Ø 107,67x1,78	O-ring	1	From January 2001 onwards
17	1940500	Distanziale		Spacer	1	▼ ▲
18	780230	Rondella		Washer	1	❍ ● ✪
19	1322940	Ruota dentata	Z=45	Gear	1	❍
	1321230	Ruota dentata	Z=45	Gear	1	● ▼
	1320960	Ruota dentata	Z=47	Gear	1	✪ ▲
20	1320920	Flangia		Flange	1	❍
	1320930	Flangia		Flange	1	● ✪ ▼ ▲
21	650920	Guarnizione OR	Ø 53,65x2,62	O-ring	1	❍
	640030	Guarnizione OR	Ø 59,99x2,62	O-ring	1	● ✪ ▼ ▲
22	780330	Vite	TCEI M6x20	Screw	4	❍ ⛫ C=10Nm
23	1341020	Rondella		Washer	4	❍
24	180432	Vite	TE M8x20	Screw	4	●✪ XM-XMA ⛫C=24Nm
	390450	Vite	TE M8x30	Screw	4	▼▲RK, XW, SXW, RG ⛫C=24Nm
25	1260100	Rondella		Washer	4	● ✪ ▼ ▲
26	1320940	Flangia		Flange	1	
27	961770	Distanziale		Spacer	4	
28	961900	Vite	3/8"	Screw	4	
29	651000	Vite	TCEI 5/16" 24 UNF 1"	Screw	4	
30	1382540	Distanziale		Spacer	1	● ✪ ▼ ▲
31	1382530	Tappo		Plug	1	

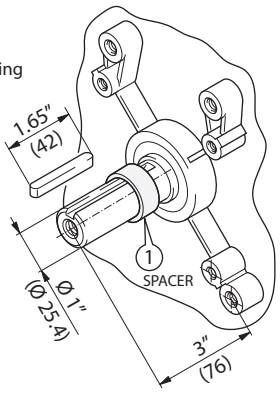
Pos.	Cod.	Denominazione		Description	Qt	Note
32	1320990	Guarnizione		Gasket	1	Up to January 2001
33	1380630	Chiave	di manovra	Key	1	

1" SHAFT (Ø 25.4 mm) GAS ENGINES - KEY USAGE INSTRUCTIONS
(Ref. REDUCTION GEARBOXES AR codes 1689-1690-1697-1698)

LONG SHAFT GAS ENGINES
NOTE: Use 1.5" key (38 mm) **ONLY** for LONG SHAFT gas engines (3.66")



SHORT SHAFT GAS ENGINES
NOTE: Use 1.65" key (42 mm) **ONLY** for SHORT SHAFT gas engines fot outputs ranging from 9 to 20 HP



Measurement are in INCHES (mm)

cod. 1382520 - 06.05.02

KIT RICAMBI - *PART KITS*

C=KIT 2793 ❍
tenute olio
oil seals

Pos.	Q.ty	Pos.	Q.ty
2	1	32	1
3	1		
4	1		
12	2		
16	1		
21	1		
31	1		

C=KIT 2525 ● ✪
tenute olio
oil seals

Pos.	Q.ty	Pos.	Q.ty
2	1	32	1
3	1		
4	1		
6	1		
12	2		
16	1		
21	1		

C=KIT 2571 ▼ ▲
tenute olio
oil seals

Pos.	Q.ty
2	1
3	1
4	1
12	2
16	1
21	1
32	1

SIMBOLOGIA - *SYMBOLS*

For **XT** series

❍ **Per / *For* cod. 1693**
1:2

For **XM, RK** series

● **Per / *For* cod. 1690**
1:2

✪ **Per / *For* cod. 1689**
1:2,24

For **RG, RW, XW,SXW**series

▼ **Per / *For* cod. 1697**
1:2

▲ **Per / *For* cod. 1698**
1:2,24

C Tolleranza coppia di serraggio +0÷-10% / *Tightening torque tolerance +0÷-10%*

◔ Avvitare con Loxeal 55-14 / *Screw with Loxeal 55-14*

⛫ Sigillare con Arexons Mastice / *Seal with Arexons adhesive*

Olio - *Oil*

Tipo / *Type*	Quantità / *Quantity*
ISO VG 220	0,21 Kg