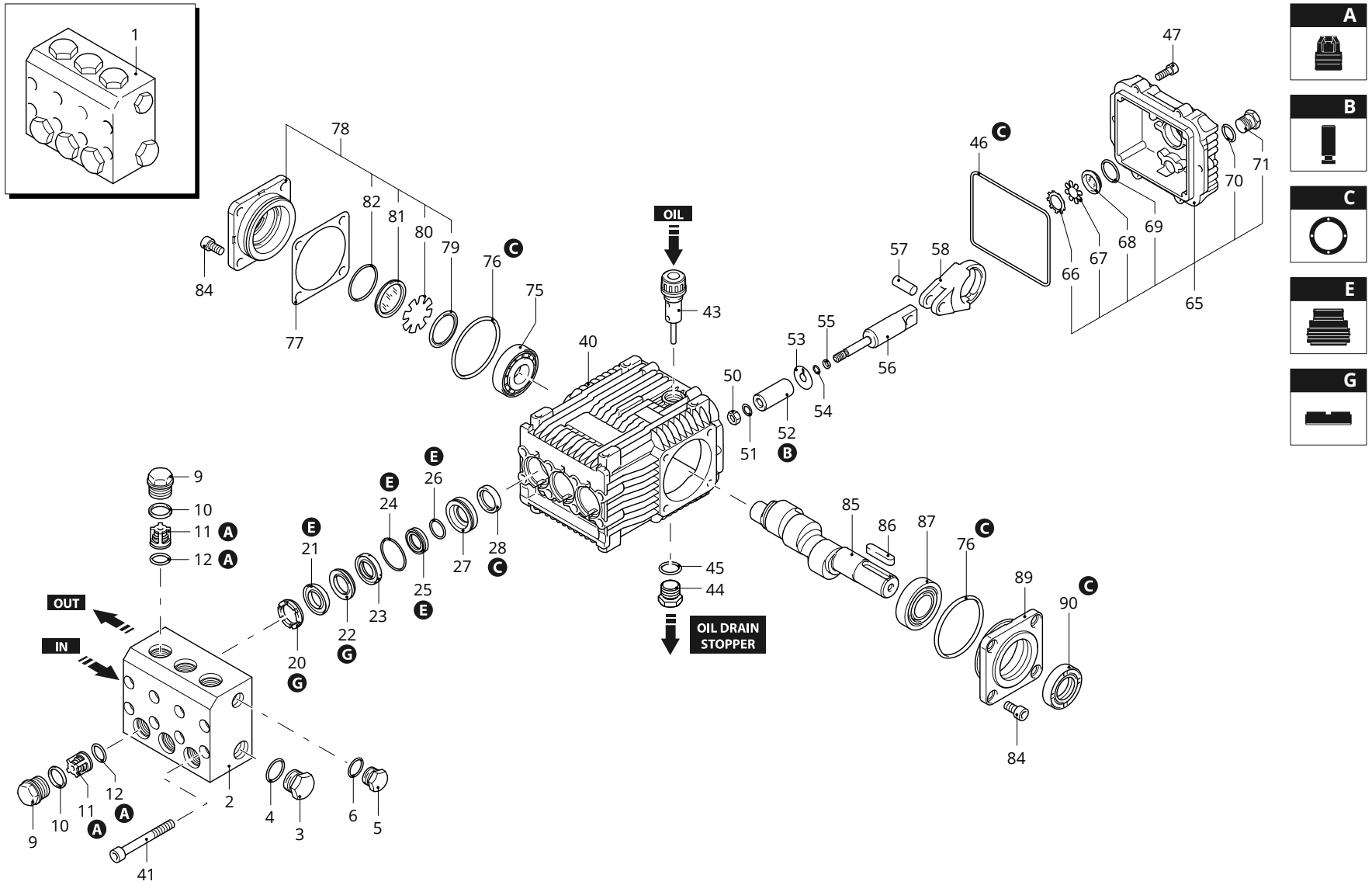


AR-1_000003-DA

05/07/2021

P	Code	Description		Q	Note
1	**2289314**	Head assembly		1	
2	**2340370**	Head	Inox	1	
3	**2340360**	Plug	1/2" G	1	Tightening torque = 30Nm
4	**180101**	O-ring	Ø 17,5x2	1	
5	**2340350**	Plug	3/8" G	1	Tightening torque = 20Nm
6	**740290**	O-ring	Ø 14x1,78	1	
9	**2340030**	Plug		6	Screw with Medium Threadlocker / Tightening torque = 54Nm
10	**960160**	O-ring	Ø 17,86x2,62	6	
11	**2349050**	Complete valve		6	
12	**880830**	O-ring	Ø 15,54x2,62	6	
20	**960110**	Ring	support Ø 18	3	
21	**1382740**	Water seal	Ø 18	3	Lubricate with grease Molykote PG54
22	**2340310**	Ring	anti-extrusion	3	
23	**2282121**	Piston guide	front Ø 18	3	
24	**961240**	O-ring	Ø 31,47x1,78	3	
25	**2980320**	Water seal	Ø 18	3	Lubricate with grease Molykote 111
26	**3200260**	Ring	anti-extrusion	3	
27	**2283161**	Piston guide	rear Ø 18	3	
28	**880520**	Ring	seal	3	
40	**2283610**	Pump body		1	
41	**1383440**	Screw	TCEI M8x70	8	Tightening torque = 20Nm
43	**1980740**	Plug	3/8" G brass	1	Screw with Medium Threadlocker / Tightening torque = 25Nm
43	**880130**	Plug		1	
44	**1980740**	Plug	3/8" G brass	1	Screw with Medium Threadlocker / Tightening torque = 25Nm
45	**740290**	O-ring	Ø 14x1,78	3	
46	**1780510**	O-ring	Ø 106x3	1	
47	**780060**	Screw	TCEI M6x25	6	Tightening torque = 10Nm
50	**2340060**	Nut		3	
51	**2340190**	Plate		3	
52	**1383230**	Piston	Ø 18	3	
53	**2340200**	Washer		3	
54	**480480**	O-ring	Ø 4,48x1,78	3	
55	**1080550**	Ring	anti-extrusion	3	
56	**2282101**	Piston	guide	3	
57	**1380060**	Pin		3	
58	**1383020**	Connecting-rod	bronze	3	
65	**2289021**	Cover	complete	1	
66	**1260430**	Ring		1	
67	**1780690**	Plate		1	
68	**1260250**	Level gauge		1	
69	**1140450**	O-ring	Ø 20,24x2,62	1	
70	**740290**	O-ring	Ø 14x1,78	1	
71	**2282280**	Plug	with magnet	1	Tightening torque = 20Nm
75	**2280340**	Bearing		1	
76	**640030**	O-ring	Ø 59,99x2,62	2	
77	**1380120**	Shim 0.10mm		1	
77	**1380130**	Shim 0.19mm		1	
77	**1380530**	Shim 0.25mm		1	
78	**2289020**	Cover	complete	1	
79	**1941290**	Ring		1	
80	**1941260**	Plate		1	
81	**1941270**	Level gauge		1	
82	**100410**	O-ring	Ø 34,6x2,62	1	
84	**850370**	Screw	TCEI M8x16	8	Tightening torque = 25Nm
85	**2282360**	Shaft	2 marked	1	
86	**3200230**	Key		1	
87	**1383140**	Bearing		1	
89	**2340280**	Support	open bearing	1	
90	**2282260**	Ring	seal	1	Assemble with tool [2281010]
A	**2275**	Valve kit		1	
B	**43402**	Piston kit		1	
C	**43403**	Oil seal kit		1	
E	**43404**	Water seal kit	Ø 18	1	
G	**43405**	Support ring kit	Ø 18	1	

Assembly drawing: **-**

Engineering change notification: **-**

Oil type: **SAE 15W40**

Oil quantity: **0,515 Kg**

Tightening torque tolerance +0 ÷ -10%

05/07/2021