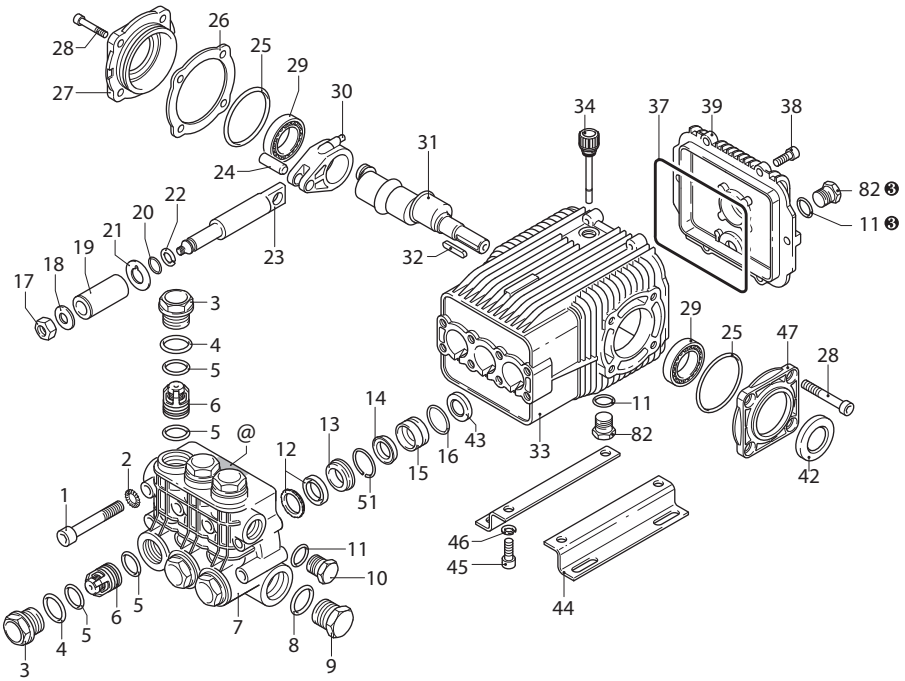
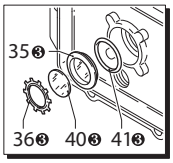
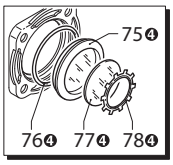
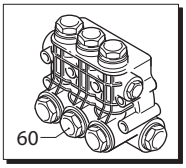
XWA VERSION N 1750rpm ø 24x45 mm



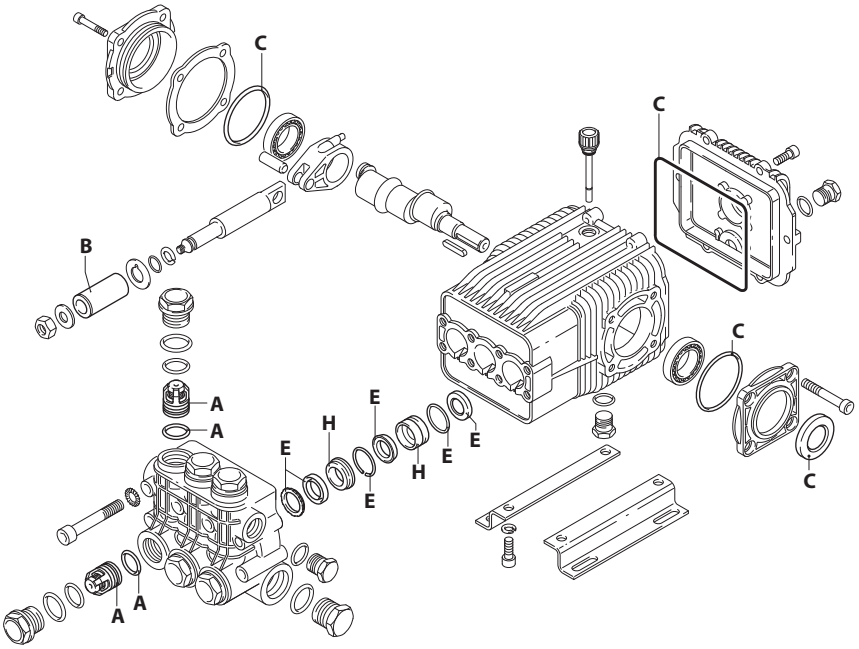


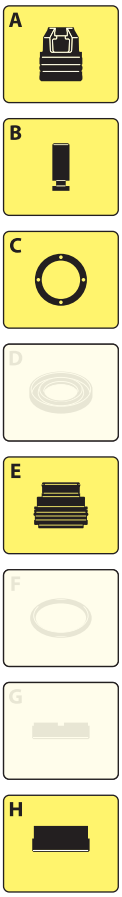




UN002609-DQ

KIT RICAMBI / *PART KITS*





UN002610-DQ

194 Series

XWA 1750 rpm N version ø 24 mm

4 G20 (20781)	**5.5 G30** (20061)	**7 G32** (20062)	**8 G19** (20182)	**9 G16** (20183)
4 G30 (20354)	**5.5 G40** (21138)	**7 G35** (21139)	**8 G29** (20063)	**9 G24** (20064)
5.5 G22 (20180)	**7 G22** (20181)	**7 G40** (21140)	**8 G35** (21141)	**9 G30** (21645)

Pos.	Cod.	Denominazione		Description	Qt	Note
1	1940260	Vite	TCEI M10x80	Screw	8	C=50Nm
2	650530	Rondella		Washer	8	
3	1940140	Tappo		Plug	6	C=68Nm
4	1940150	Anello	antiestrusione	Ring	6	
5	1140450	Guarnizione OR	Ø 20,24x2,62	O-ring	12	
6	1949050	Valvola completa		Complete valve	6	
7	1940021	Testa		Head	1	● ❍ ✪
	1941210	Testa		Head	1	▲ ♣
8	550350	Guarnizione OR	Ø 23,81X2,62	O-ring	1	
9	1140300	Tappo	3/4" G	Plug	1	C=35Nm
10	1980740	Tappo	3/8" G ottone	Plug	3	C=25Nm
11	740290	Guarnizione OR	Ø 14x1,78	O-ring	3	
12	1940440	Guarnizione	Ø 20	Gasket	3	●❍✪▲⧓ (a)
	1940270	Guarnizione	Ø 22	Gasket	3	♣ ⧓ (a)
13	1940430	Guida pistone	anteriore Ø 20	Piston guide	3	●❍✪▲ ⧓
	1940200	Guida pistone	anteriore Ø 22	Piston guide	3	♣
14	1940470	Guarnizione	Ø 20	Gasket	3	●❍✪▲ ⧓
	1940480	Guarnizione	Ø 22	Gasket	3	♣ ⧓
15	1940450	Guida pistone	posteriore Ø 20	Piston guide	3	● ❍ ✪ ▲
	1940460	Guida pistone	posteriore Ø 22	Piston guide	3	♣
16	820490	Guarnizione OR	Ø 34,65x1,78	O-ring	3	
17	1940570	Dado		Nut	3	◔ C=12Nm
18	1940580	Rondella		Washer	3	
19	1420430	Pistone	Ø 20	Piston	3	● ❍ ✪ ▲
	1420120	Pistone	Ø 22	Piston	3	♣
20	880840	Guarnizione OR	Ø 9,25x1,78	O-ring	3	
21	960460	Disco		Plate	3	
22	1940120	Anello	antiestrusione	Ring	3	
23	1940070	Pistone	di guida	Piston	3	
24	1940060	Perno		Hub pin	3	
25	1941380	Guarnizione OR	Ø 66,34x2,62	O-ring	2	
26	1941390	Spessore 0,05 mm		Shim 0.05 mm	1÷3	
	1941400	Spessore 0,10 mm		Shim 0.10 mm	1÷3	
	1941410	Spessore 0,19 mm		Shim 0.19 mm	1÷3	
	1941420	Spessore 0,25 mm		Shim 0.25 mm	1÷3	
27	1949011	Coperchio		Cover	1	
28	850370	Vite	TCEI M8x16	Screw	8	
29	1140410	Cuscinetto		Bearing	2	
30	1940051	Biella	alluminio	Connecting-rod	3	◔ C=20Nm

Pos.	Cod.	Denominazione		Description	Qt	Note
31	1940530	Albero	marcato 6	Shaft	1	●
	1940190	Albero	marcato 4	Shaft	1	❍
	1940170	Albero	marcato 2	Shaft	1	✪
	1940160	Albero	marcato 1	Shaft	1	▲ ♣
32	650250	Linguetta		Key	1	
33	1941330	Corpo pompa		Pump body	1	
34	1140370	Tappo		Plug	1	
35	1260250	Indicatore livello		Level gauge	1	❸
36	1260430	Anello		Ring	1	❸
37	1940410	Guarnizione OR	Ø 132x3	O-ring	1	
38	1200430	Vite	TCEI M6x16	Screw	6	C=10,4Nm
39	1949010	Coperchio	completo	Cover	1	
40	1780690	Disco		Plate	1	❸
41	1140450	Guarnizione OR	Ø 20,24x2,62	O-ring	1	❸
42	820680	Anello	tenuta	Ring	1	(b)
43	1940560	Anello	tenuta	Ring	3	
44	1940370	Piede		Foot	2	Optional
45	1940380	Vite	TCEI 10x18	Screw	4	Optional C=50Nm
46	200231	Rondella		Washer	4	Optional
47	1941240	Supporto		Support	1	
51	1941220	Guarnizione	tagliato Ø 22	Gasket	3	
60	1949200	Premontaggio testa		Head assembly	1	✪ ▲
	1949202	Premontaggio testa		Head assembly	1	● ❍
	1949203	Premontaggio testa		Head assembly	1	♣
75	1941270	Indicatore livello		Level gauge	1	❹
76	100410	Guarnizione OR	Ø 34,6x2,62	O-ring	1	❹
77	1941260	Disco		Plate	1	❹
78	1941290	Anello		Ring	1	❹
82	1980740	Tappo	3/8" G ottone	Plug	2	❸ C=20Nm

❸ Compreso nel cod. 1949010 / *Part of part n° 1949010*

❹ Compreso nel cod. 1949011 / *Part of part n° 1949011*

SIMBOLOGIA - *SYMBOLS*

Ø 20

● Per / *For*
XWA 4 G20 cod. 20781
XWA 4 G30 cod. 20354

❍ Per / *For*
XWA 5.5 G22 cod. 20180
XWA 5.5 G30 cod. 20061
XWA 5.5 G40 cod. 21138

Ø 20

✪ Per / *For*
XWA 7 G22 cod. 20181
XWA 7 G32 cod. 20062
XWA 7 G35 cod. 21139
XWA 7 G40 cod. 21140

Ø 20

▲ Per / *For*
XWA 8 G19 cod. 20182
XWA 8 G29 cod. 20063
XWA 8 G35 cod. 21141

Ø 22

♣ Per / *For*
XWA 9 G16 cod. 20183
XWA 9 G24 cod. 20064
XWA 9 G30 cod. 21645

KIT RICAMBI - *PART KITS*

A=KIT 2780 valvole *valves*		B=KIT 2650 ø 20 pistoni *pistons*		B=KIT 1891 ø 22 pistoni *pistons*		C=KIT 2873 tenute olio *oil seals*	
Pos.	Q.ty	Pos.	Q.ty	Pos.	Q.ty	Pos.	Q.ty
5	6	19	3	19	3	25	2
6	6					37	1
						42	1
						43	3

E=KIT 2782 ø 20 tenute acqua *water seals*		E=KIT 2783 ø 22 tenute acqua *water seals*		H=KIT 2784 ø 20 guida pistoni *pistons guide*		H=KIT 2785 ø 22 guida pistoni *pistons guide*	
Pos.	Q.ty	Pos.	Q.ty	Pos.	Q.ty	Pos.	Q.ty
12	3	12	3	13	3	13	3
14	3	14	3	15	3	15	3
16	3	16	3				
51	3	51	3				

C Tolleranza coppia di serraggio +0÷-10% / *Tightening torque tolerance +0÷-10%*
◔ Avvitare con Loxeal 55-14 / *Screw with Loxeal 55-14*
⧓ Lubrificare con grasso Molykote PG54 solo sul diametro INTERNO / *Lubricate with grease Molykote PG54 on the INNER diameter only*
(a) Montare con attrezzo speciale cod. 1940670 / *Fit with special tool code nr. 1940670*
(b) Montare anello tenuta con attrezzo cod. 1941990 / *Fit the seal with tool code nr. 1941990*
@ Posizionamento targa di identificazione / *Identification plate positioning*

PARTI SPECIALI IN VITON *SPECIAL PARTS*



Cod. - *Part n°*	Denominazione - *Description*	Q.tà - *Q.ty*
2778	Tenute acqua/*Water seals* ø 20	1
2779	Tenute acqua/*Water seals* ø 22	1

Olio - *Oil*			
Tipo / *Type*	Quantità / *Quantity*		
SAE 10W40	0,87 Kg		