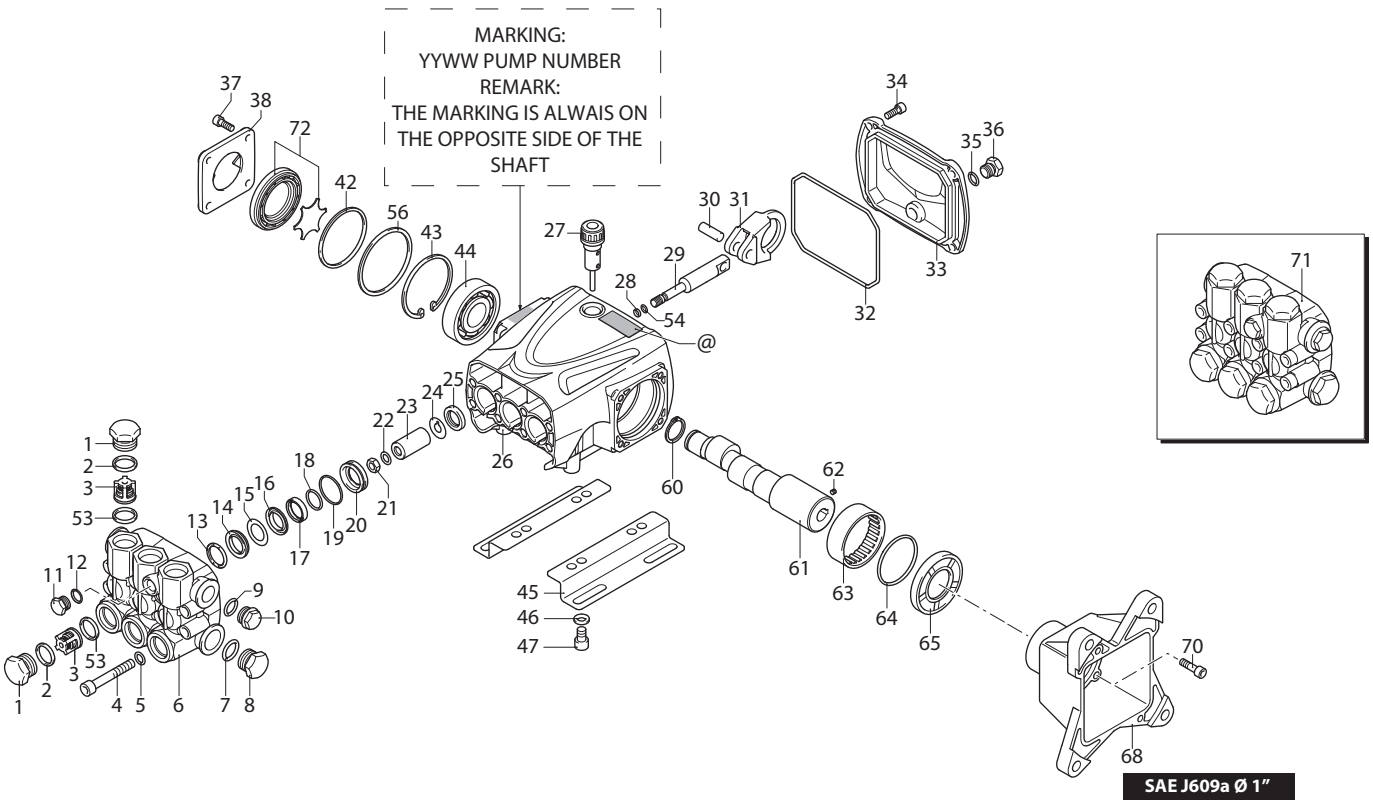
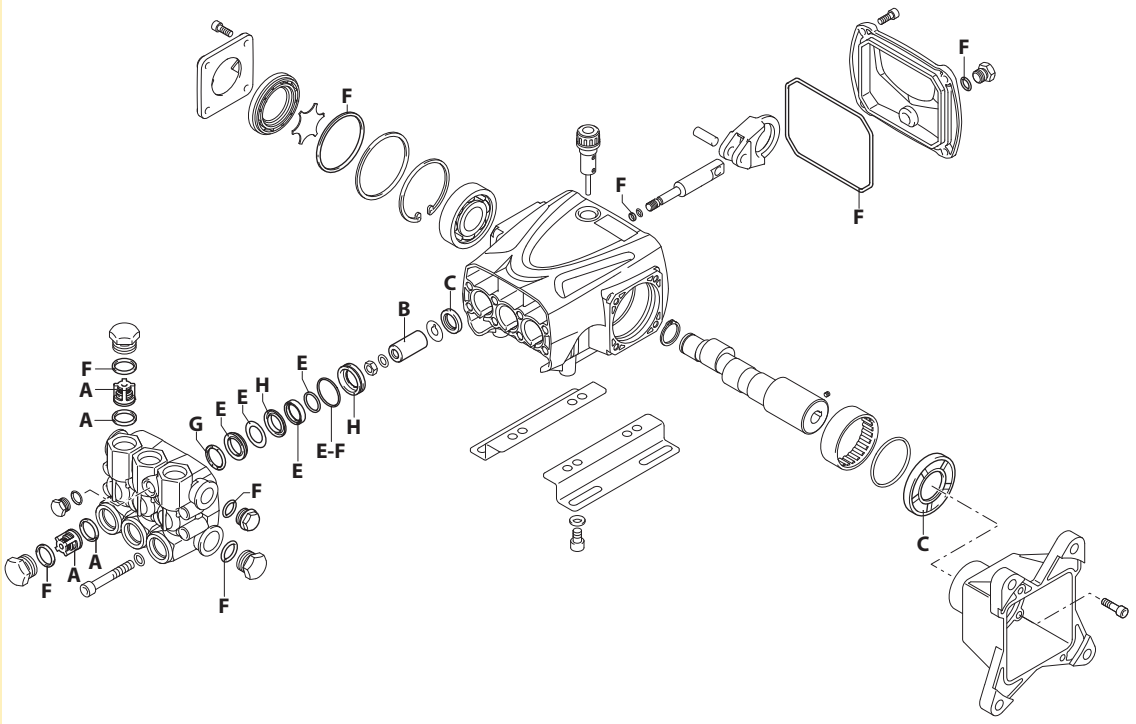
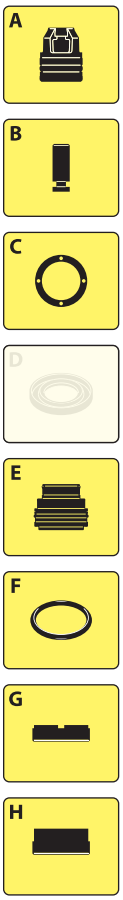
RRV VERSION D 3400rpm ø 1"



AR003432-LM

KIT RICAMBI / *PART KITS*





AR003433-HP

322 Series

RRV 3400 rpm D version ø 1" for horizontal PTO shaft gas engine

4 G40 H (24935)

Pos.	Cod.	Denominazione		Description	Qt	Note
1	960850	Tappo		Plug	6	◔ C=54Nm
2	960162	Guarnizione OR	Ø 17,86x2,62	O-ring	6	⋈ 90Sh-A
3	889052	Valvola completa		Complete valve	6	
4	800860	Vite	TCEI M8x55	Screw	8	C=25,4Nm
5	1381850	Rondella		Washer	8	
6	3220770	Testa	nickelata	Head	1	
7	180101	Guarnizione OR	Ø 17,5x2	O-ring	1	⋈
8	960870	Tappo	1/2" G nickel	Plug	1	C=40Nm
9	740290	Guarnizione OR	Ø 14x1,78	O-ring	1	⋈
10	1981180	Tappo	3/8" G nickel	Plug	1	C=25Nm
11	1380690	Tappo	1/4" G nickel	Plug	1	◔ C=15Nm
12	820510	Guarnizione OR	Ø 10,82x1,78	O-ring	1	
13	2760220	Anello	appoggio Ø 15	Ring	3	
14	1342761	Tenuta acqua	Ø 15	Water seal	3	⋈
15	3200680	Anello	antiestrusione	Ring	3	
16	3220150	Guida pistone	anteriore Ø 15	Piston guide	3	
17	3200690	Guarnizione	Ø 15	Gasket	3	
18	3200700	Anello	antiestrusione	Ring	3	
19	770260	Guarnizione OR	Ø 23,52x1,78	O-ring	3	⋈
20	3220140	Guida pistone	posteriore Ø 15	Piston guide	3	
21	1260110	Dado	M8	Nut	3	◔ C=12Nm
22	1260100	Rondella		Washer	3	
23	1780070	Pistone	Ø 15	Piston	3	
24	1260091	Disco		Plate	3	
25	1260460	Tenuta olio		Oil seal	3	
26	3220010	Corpo pompa		Pump body	1	
27	880130	Tappo		Plug	1	C=5Nm
28	480480	Guarnizione OR	Ø 4,48x1,78	O-ring	3	⋈
29	3220060	Pistone	di guida	Piston	3	
30	3220070	Spina		Pin	3	
31	3220560	Biella	bronzo	Connecting-rod	3	☐
32	651540	Guarnizione OR	Ø 107,62x2,62	O-ring	1	
33	3220030	Coperchio		Cover	1	
34	3200220	Vite	TCEI 6x16	Screw	4	C=8Nm
35	820510	Guarnizione OR	Ø 10,82x1,78	O-ring	1	
36	880581	Tappo	1/4" G	Plug	1	C=15Nm
37	1200430	Vite	TCEI M6x16	Screw	4	C=10,4Nm
38	3200070	Supporto		Support	1	
42	650560	Guarnizione OR	Ø 56,82x2,62	O-ring	1	⋈
43	200390	Anello	seeger Øi 62	Ring	1	
44	1981210	Cuscinetto		Bearing	1	
45	3200210	Piede		Foot	2	Optional
46	1322640	Rondella		Washer	4	Optional
47	850250	Vite	TCEI M8x12	Screw	4	Optional
53	880830	Guarnizione OR	Ø 15,54x2,62	O-ring	6	
54	1080550	Anello	antiestrusione	Ring	3	
56	3220780	Anello	Ø 61,8x57,8x0,5	Ring	1	
60	1260770	Anello	seeger Øe 25	Ring	1	
61	3220240	Albero	marcato 5	Shaft	1	
62	820440	Vite	M6x6	Screw	1	
63	3220260	Cuscinetto		Bearing	1	
64	3220430	Guarnizione OR	Ø 56,87x1,78	O-ring	1	⋈
65	3220270	Anello	tenuta	Ring	1	
68	3220250	Flangia		Flange	1	
70	780060	Vite	TCEI M6x25	Screw	4	C=10,4Nm
71	3229203	Premontaggio testa		Head assembly	1	
72	3229603	Premontaggio livello olio		Oil level assembly	1	

KIT RICAMBI - *PART KITS*

A=KIT 1828 valvole *valves*		B=KIT 2739 ø 15 pistoni *pistons*		C=KIT 42555 tenute olio *oil seals*		E=KIT 42556 ø 15 tenute acqua *water seals*	
Pos.	**Q.ty**	**Pos.**	**Q.ty**	**Pos.**	**Q.ty**	**Pos.**	**Q.ty**
3	6	23	3	25	3	14	3
53	6			65	1	15	3
						17	3
						18	3
						19	3

F=KIT 42550 OR *O-Rings*				G=KIT 2191 ø 15 anelli appoggio *support rings*		H=KIT 42557 ø 15 guida pistoni *pistons guide*	
Pos.	**Q.ty**	**Pos.**	**Q.ty**	**Pos.**	**Q.ty**	**Pos.**	**Q.ty**
2	6	42	1	13	3	16	3
7	1					20	3
9	1						
19	3						
28	3						
32	1						
35	1						

SIMBOLOGIA - *SYMBOLS*

C Tolleranza coppia di serraggio +0÷-10% / *Tightening torque tolerance +0÷-10%*

◔ Avvitare con Loxeal 55-14 / *Screw with Loxeal 55-14*

⋈ Lubrificare con grasso Molykote PG54 / *Lubricate with grease Molykote PG54*

☐ Lubrificare con grasso Molykote G807 / *Lubricate with grease Molykote G807*

@ Posizionamento targa di identificazione / *Identification plate positioning*

Olio - *Oil*			
Tipo / *Type*	Quantità / *Quantity*		
SAE 15W40	0,35 Kg		