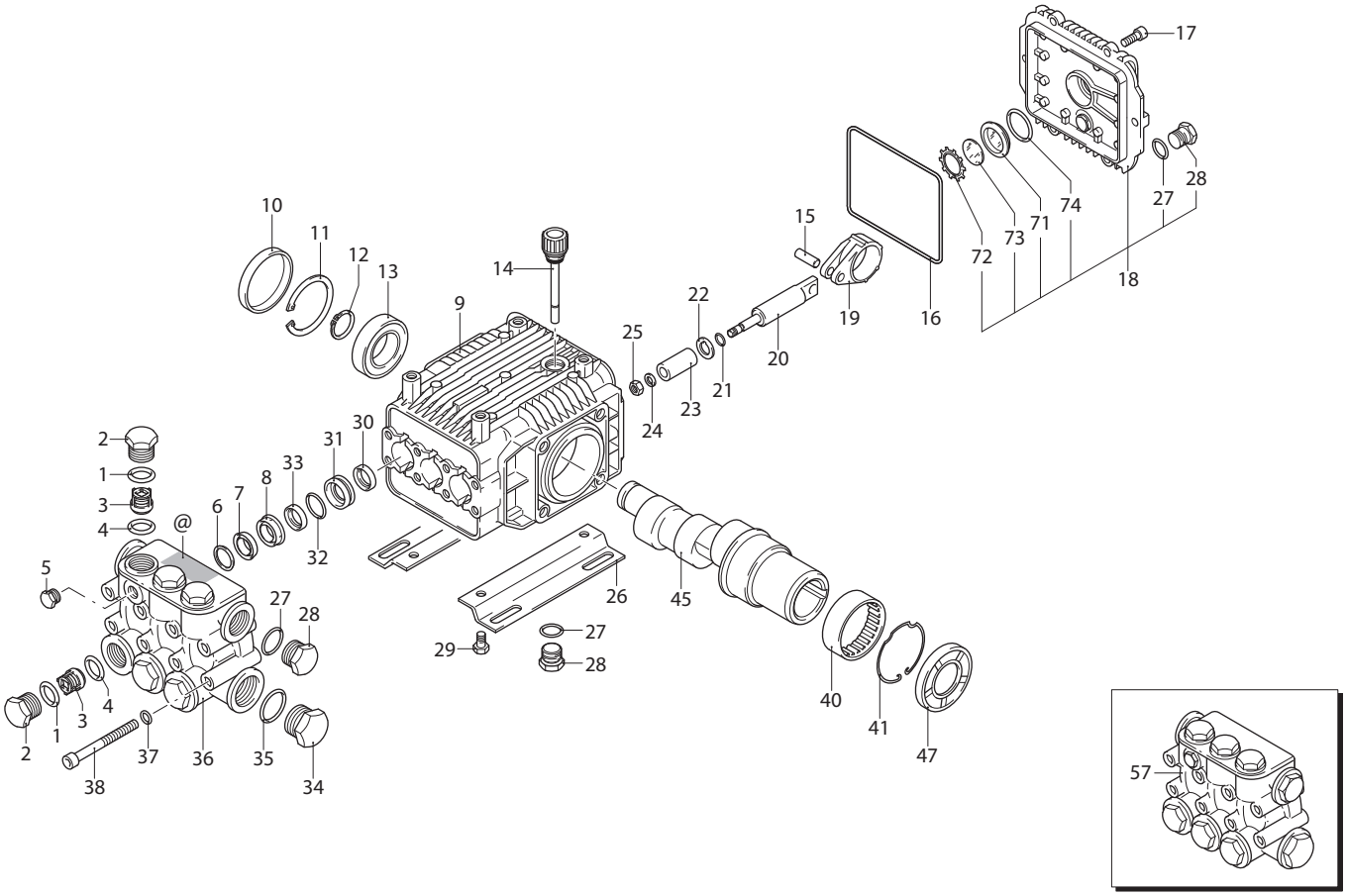
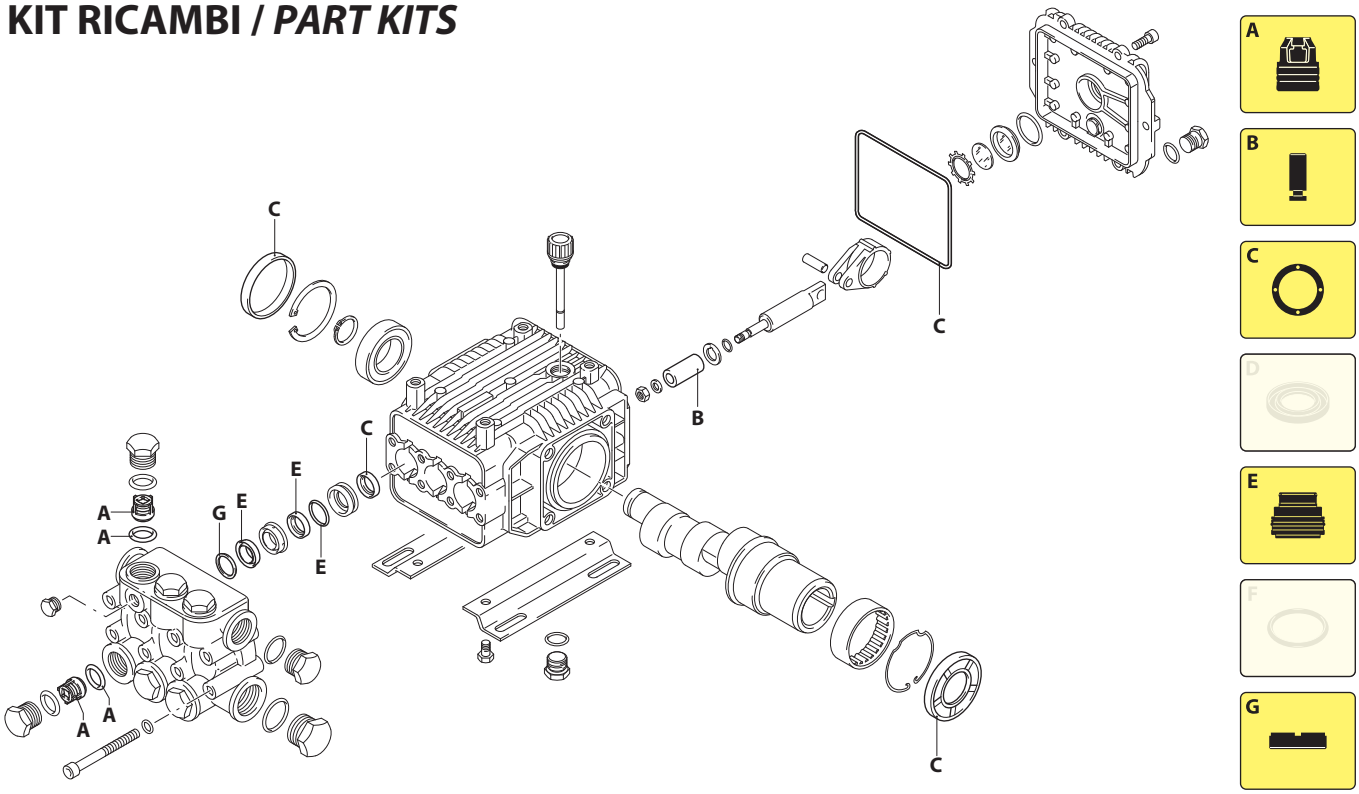
# XMS VERSION C 2800rpm ø 28 mm




UN001940-MR

## KIT RICAMBI / *PART KITS*




UN001941-FU

(1788010)

# 178 Series

**XMS 2800 rpm C version ø 28 mm**

**11.17** (7944)
**13.17** (7946)
**15.15** (7948)

| Pos. | Cod. | Denominazione | | Description | Qt | Note |
|---|---|---|---|---|---|---|
| 1 | 960160 | Guarnizione OR | Ø 17,86x2,62 | O-ring | 6 | |
| 2 | 1260160 | Tappo | | Plug | 6 | ◓ C=50Nm |
| 3 | 1269050 | Valvola completa | | Complete valve | 6 | |
| 4 | 880830 | Guarnizione OR | Ø 15,54x2,62 | O-ring | 6 | |
| 5 | 620301 | Tappo | 1/8" G | Plug | 1 | ◓ |
| 6 | 1780130 | Anello | appoggio Ø 15 | Ring | 3 | |
| 7 | 1260130 | Tenuta acqua | | Water seal | 3 | |
| 8 | 1780090 | Guida pistone | anteriore Ø 15 | Piston guide | 3 | |
| 9 | 1780010 | Corpo pompa | | Pump body | 1 | |
| 10 | 1266740 | Tenuta olio | | Oil seal | 1 | |
| 11 | 1260790 | Anello | seeger Øi 52 | Ring | 1 | |
| 12 | 1780550 | Anello | | Ring | 1 | |
| 13 | 1780490 | Cuscinetto | | Bearing | 1 | |
| 14 | 880130 | Tappo | | Plug | 1 | |
| 15 | 1780050 | Spina | | Pin | 3 | |
| 16 | 1780510 | Guarnizione OR | Ø 106x3 | O-ring | 1 | |
| 17 | 1200430 | Vite | TCEI M6x16 | Screw | 6 | C=10Nm |
| 18 | 1789010 | Coperchio | completo | Cover | 1 | |
| 19 | 1780040 | Biella | alluminio | Connecting-rod | 3 | |
| 20 | 1780060 | Pistone | di guida | Piston | 3 | |
| 21 | 480480 | Guarnizione OR | Ø 4,48x1,78 | O-ring | 3 | |
| 22 | 1260091 | Disco | | Plate | 3 | |
| 23 | 1780070 | Pistone | Ø 15 | Piston | 3 | |
| 24 | 1260100 | Rondella | | Washer | 3 | |
| 25 | 1260110 | Dado | M8 | Nut | 3 | ◓ C=10Nm |
| 26 | 1380141 | Piede | | Foot | 2 | Optional |
| 27 | 740290 | Guarnizione OR | Ø 14x1,78 | O-ring | 3 | |
| 28 | 1980740 | Tappo | 3/8" G ottone | Plug | 3 | C=20Nm |
| 29 | 1263130 | Vite | TE M8x12 | Screw | 4 | Opt. C=20Nm |
| 30 | 1260460 | Tenuta olio | | Oil seal | 3 | |
| 31 | 1780100 | Guida pistone | posteriore Ø 15 | Piston guide | 3 | |
| 32 | 770260 | Guarnizione OR | Ø 23,52x1,78 | O-ring | 3 | |
| 33 | 1260440 | Tenuta acqua | Ø 15 | Water seal | 3 | |
| 34 | 820361 | Tappo | 1/2" G ottone | Plug | 1 | C=30Nm |
| 35 | 180101 | Guarnizione OR | Ø 17,5x2 | O-ring | 1 | |
| 36 | 1780380 | Testa | | Head | 1 | |
| 37 | 1381550 | Rondella | | Washer | 8 | |
| 38 | 1322730 | Vite | TCEI M6x60 | Screw | 8 | C=15Nm |
| 40 | 1321190 | Cuscinetto | | Bearing | 1 | (d) |
| 41 | 1321080 | Anello | | Ring | 1 | |

| Pos. | Cod. | Denominazione | | Description | Qt | Note |
|---|---|---|---|---|---|---|
| 45 | 1780280 | Albero | marcato 8 | Shaft | 1 | ❍ |
| | 1780260 | Albero | marcato 5 | Shaft | 1 | ✪ |
| | 1780270 | Albero | marcato 7 | Shaft | 1 | ▲ |
| 47 | 480671 | Tenuta olio | | Oil seal | 1 | (b) |
| 57 | 1789200 | Premontaggio testa | | Head assembly | 1 | |
| 71 | 1260250 | Indicatore livello | | Level gauge | 1 | |
| 72 | 1260430 | Anello | | Ring | 1 | |
| 73 | 1780690 | Disco | | Plate | 1 | |
| 74 | 1140450 | Guarnizione OR | Ø 20,24x2,62 | O-ring | 1 | |

## KIT RICAMBI - *PART KITS*

**A=KIT 1864** valvole *valves*

| Pos. | Q.ty |
|---|---|
| 3 | 6 |
| 4 | 6 |

**B=KIT 2739 ø 15** pistoni *pistons*

| Pos. | Q.ty |
|---|---|
| 23 | 3 |

**C=KIT 2787** tenute olio *oil seals*

| Pos. | Q.ty |
|---|---|
| 10 | 1 |
| 16 | 1 |
| 30 | 3 |
| 47 | 1 |

**E=KIT 2741 ø 15** tenute acqua *water seals*

| Pos. | Q.ty |
|---|---|
| 7 | 3 |
| 32 | 3 |
| 33 | 3 |

**G=KIT 2740 ø 15** anelli appoggio *support rings*

| Pos. | Q.ty |
|---|---|
| 6 | 3 |

## SIMBOLOGIA - *SYMBOLS*

❍ Per / *For* **XMS 11.17** **cod. 7944**

▲ Per / *For* **XMS 13.17** **cod. 7946**

✪ Per / *For* **XMS 15.15** **cod. 7948**

C Tolleranza coppia di serraggio +0÷-10% / *Tightening torque tolerance +0÷-10%*

◓ Avvitare con Loxeal 55-14 / *Screw with Loxeal 55-14*

(b) Montare anello tenuta con attrezzo cod. 1781000 / *Fit the seal with tool code nr. 1781000*

(d) Montare con attrezzo speciale cod. 1780610 / *Fit with special tool code nr. 1780610*

@ Posizionamento targa di identificazione / *Identification plate positioning*

### PARTI SPECIALI IN VITON *SPECIAL PARTS*



| Cod. - *Part n°* | Denominazione - *Description* | Q.tà - *Q.ty* |
|---|---|---|
| 2776 | Tenute acqua/*Water seals* ø 15 | 1 |

| Olio - *Oil* | | | |
|---|---|---|---|
| Tipo / *Type* | Quantità / *Quantity* | | |
| SAE 15W40 | 0,415 Kg | | |