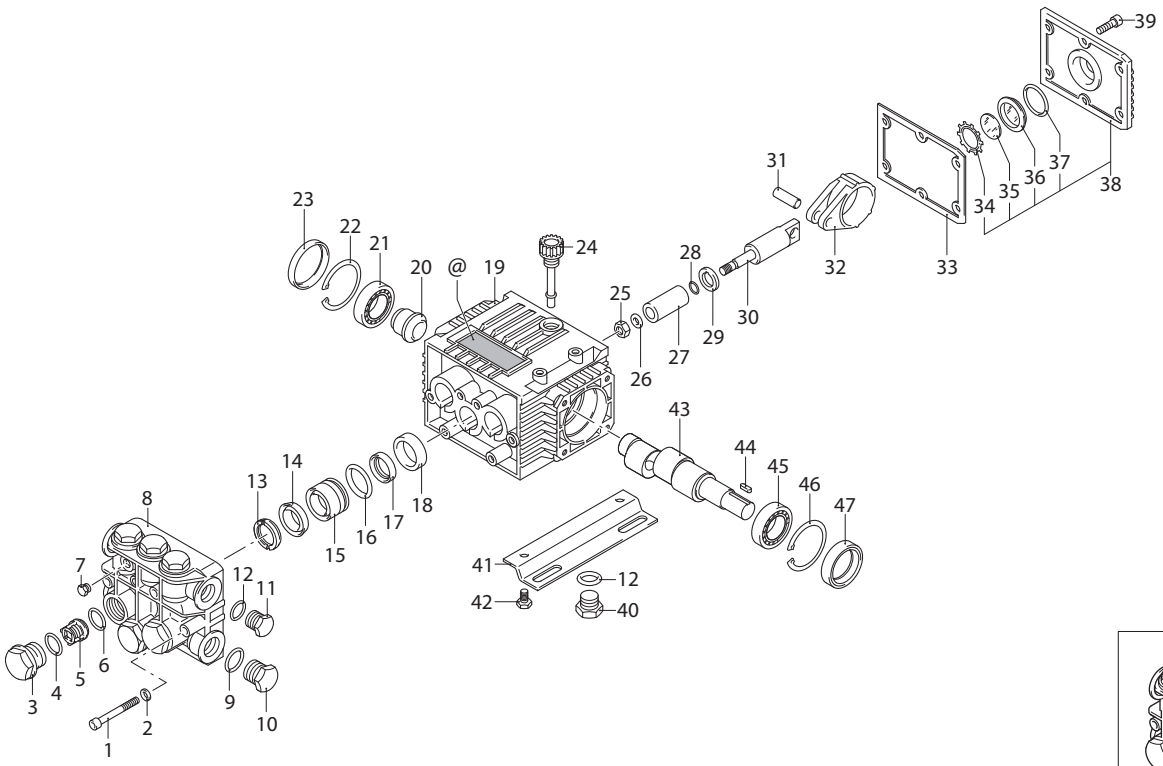
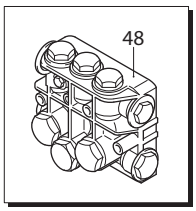
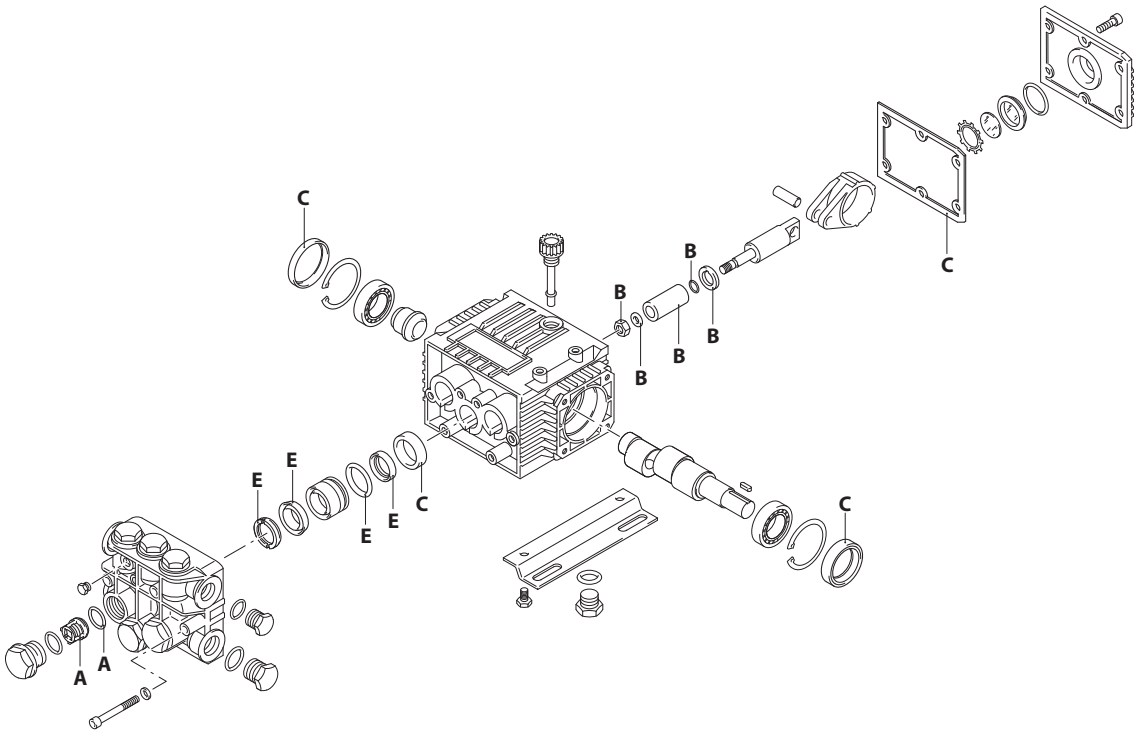
XTA VERSION N 1750rpm ø 24 mm

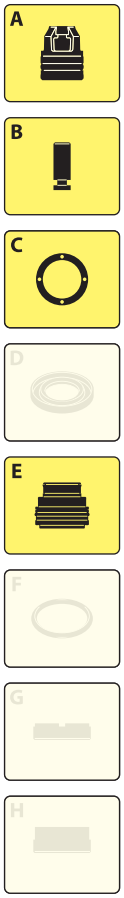




UN00_2812-MR

KIT RICAMBI / *PART KITS*





UN00_2813-CR

132 Series

XTA 1750 rpm N version ø 24 mm

2 G15 (7072) **2 G22** (7416) **3 G16** (7437) **3 G22** (7417) **3.5 G13** (7438) **3.5 G20** (7418) **4 G10** (7079) **4 G15** (7083) 2 G20 (FP) (7084) 3 G19 (FP) (7441) 3.5 G17 (FP) (7446)

Pos.	Cod.	Denominazione		Description	Qt	Note
1	680570	Vite	TCEI M6x60	Screw	6	❶ C=10Nm
	1322730	Vite	TCEI M6x60	Screw	6	❷ C=15Nm
2	1381550	Rondella		Washer	6	
3	1260162	Tappo		Plug	6	C=34Nm
	1260161	Tappo	foro 1/8"G	Plug	-	C=34Nm
4	960160	Guarnizione OR	Ø 17,86x2,62	O-ring	6	
5	1269050	Valvola completa		Complete valve	6	
6	880830	Guarnizione OR	Ø 15,54x2,62	O-ring	6	
7	620301	Tappo	1/8" G	Plug	1	◔
8	1260021	Testa		Head	1	❒
	1320022	Testa		Head	1	❍
	1262226	Testa		Head	1	● ▼
	1320020	Testa		Head	1	✪ ▲
	1262220	Testa		Head	1	♣
9	180101	Guarnizione OR	Ø 17,5x2	O-ring	1	
10	820361	Tappo	1/2" G ottone	Plug	1	C=30Nm
11	1980740	Tappo	3/8" G ottone	Plug	1	C=25Nm
12	740290	Guarnizione OR	Ø 14x1,78	O-ring	2	
13	1260140	Anello	appoggio Ø 15	Ring	3	❍ Ot./Br.
	1260141	Anello	appoggio Ø 15	Ring	3	❍
	1520120	Anello	appoggio Ø 15	Ring	3	❒
	1320340	Anello	appoggio Ø 18	Ring	3	●✪▼▲♣
14	1271650	Tenuta acqua	Ø 15	Water seal	3	❍ ❒ ⋈
	1780720	Tenuta acqua	Ø 18	Water seal	3	●✪▼▲♣⋈
15	1260151	Guida pistone	Ø 15	Piston guide	3	❍ ❒
	1320351	Guida pistone	Ø 18	Piston guide	3	●✪▼▲♣
16	1260420	Guarnizione OR	Ø 26,70x1,78	O-ring	3	⋈
17	1260440	Tenuta acqua	Ø 15	Water seal	3	❍ ❒
	1260450	Tenuta acqua	Ø 18	Water seal	3	●✪▼▲♣
18	1260460	Tenuta olio		Oil seal	3	
19	1320010	Corpo pompa		Pump body	1	
20	1320330	Boccola		Bushing	1	
21	1320370	Cuscinetto		Bearing	1	
22	1260790	Anello	seeger Øi 52	Ring	1	
23	1266740	Tenuta olio		Oil seal	1	
24	880130	Tappo		Plug	1	
25	1260110	Dado	M8	Nut	3	◔ C=12Nm
26	1260100	Rondella		Washer	3	
27	1260120	Pistone	Ø 15	Piston	3	❍ ❒
	1260210	Pistone	Ø 18	Piston	3	●✪▼▲♣
28	480480	Guarnizione OR	Ø 4,48x1,78	O-ring	3	
29	1260091	Disco		Plate	3	
30	1260070	Pistone	di guida	Piston	3	
31	1260080	Spina		Pin	3	
32	1260060	Biella	alluminio	Connecting-rod	3	
	1320140	Biella	bronzo	Connecting-rod	3	
33	1260040	Tenuta olio		Oil seal	1	
34	1260430	Anello		Ring	1	
35	1780690	Disco		Plate	1	
36	1260250	Indicatore livello		Level gauge	1	
37	1140450	Guarnizione OR	Ø 20,24x2,62	O-ring	1	
38	1269101	Coperchio	completo	Cover	1	Basso/Low
	1329010	Coperchio	completo	Cover	1	Alto/High
39	1260760	Vite	TCEI M5x20	Screw	6	C=5,4Nm
40	1980740	Tappo	3/8" G ottone	Plug	1	C=20Nm
41	1263890	Piede		Foot	2	Opt.
42	1260470	Vite	TE M8x10	Screw	4	Opt. C=24Nm
43	1260200	Albero	marcato 6	Shaft	1	▼ ▲
	1260190	Albero	marcato 5	Shaft	1	❍ ❒ ● ✪
	1320260	Albero	marcato 7	Shaft	1	♣
44	1380520	Linguetta		Key	1	
45	1320370	Cuscinetto		Bearing	1	
46	1260790	Anello	seeger Øi 52	Ring	1	
47	1260750	Anello	tenuta	Ring	1	(a)
48	1269218	Premontaggio testa		Head assembly	1	❍
	1269221	Premontaggio testa		Head assembly	1	❒
	1269250	Premontaggio testa		Head assembly	1	● ▼
	1269222	Premontaggio testa		Head assembly	1	✪ ▲
	1269220	Premontaggio testa		Head assembly	1	♣

❶ Per / *For:* 2 G15 - 2 G20 - 3 G16 - 3 G19 - 3.5 G13 - 3.5 G17 - 4 G10 - 4 G15

❷ Per / *For:* 2 G22 - 3 G22 - 3.5 G20

KIT RICAMBI - *PART KITS*

A=KIT 1864 valvole *valves*		B=KIT 2628 ø 15 pistoni *pistons*		B=KIT 2629 ø 18 pistoni *pistons*		C=KIT 1872 tenute olio *oil seals*	
Pos.	Q.ty	Pos.	Q.ty	Pos.	Q.ty	Pos.	Q.ty
5	6	25	3	25	3	18	3
6	6	26	3	26	3	23	1
		27	3	27	3	33	1
		28	3	28	3	47	1
		29	3	29	3		

E=KIT 1866 ø 15 tenute acqua *water seals*		E=KIT 42479 ø 18 tenute acqua *water seals*					
Pos.	Q.ty	Pos.	Q.ty	Pos.	Q.ty	Pos.	Q.ty
13	3	13	3				
14	3	14	3				
16	3	16	3				
17	3	17	3				

SIMBOLOGIA - *SYMBOLS*

❍ Per / *For* **XTA 2 G15** **cod. 7072**	● Per / *For* **XTA 3 G16** **cod. 7437**	▼ Per / *For* **XTA 3.5 G13** **cod. 7438**	♣ Per / *For* **XTA 4 G10** **cod. 7079** **XTA 4 G15** **cod. 7083**
❒ Per / *For* **XTA 2 G20** **XTA 2 G22** **cod. 7416**	✪ Per / *For* **XTA 3 G19** **XTA 3 G22** **cod. 7417**	▲ Per / *For* **XTA 3.5 G17** **XTA 3.5 G20** **cod. 7418**	

C Tolleranza coppia di serraggio +0÷-10% / *Tightening torque tolerance +0÷-10%*

◔ Avvitare con Loxeal 55-14 / *Screw with Loxeal 55-14*

⋈ Lubrificare con grasso Molykote PG54 / *Lubricate with grease Molykote PG54*

(a) Montare anello tenuta con attrezzo cod. 1941990 / *Fit the seal with tool code nr. 1941990*

@ Posizionamento targa di identificazione / *Identification plate positioning*

PARTI SPECIALI IN VITON ***SPECIAL PARTS***



Cod. - *Part n°*	Denominazione - *Description*	Q.tà - *Q.ty*
2029	Tenute acqua/*Water seals* ø 15	1
2030	Tenute acqua/*Water seals* ø 18	1

Olio - *Oil*			
Tipo / *Type*	Quantità / *Quantity*		
SAE 15W40	0,23 Kg	Coperchio basso	*Low cover*
SAE 15W40	0,28 Kg	Coperchio alto	*High cover*